

## ABSTRACT OF THE DISCLOSURE

A structure of joining in a T shape two frame members of U-shaped cross sections having openings is provided. At a joint of the first frame member and the second frame member, a reinforcing member mounted with unfoamed resin is set within the first and second frame members. A foamed resin fills the spaces between the first and second frame members and the reinforcing member. The first and second frame members, foamed resin and reinforcing member are integrally united, having a high strength at the joint of the two frame members.

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